



# ROMAN MARBLE PRODUCTS, INC.

MANUFACTURERS OF CERTIFIED CUSTOM MARBLE, ONYX, AND GRANITE

PO Box 19112

Omaha, Nebraska 68119

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## MANUFACTURERS SUGGESTED SPECIFICATION

### *CULTURED MARBLE, ONYX, & GRANITE*

#### **Acceptable Manufacturers:**

Available Manufacturers: Subject to compliance with requirements, manufacturers offering products which may be incorporated in the work include, but are not limited to, the following:

Roman Marble Products, 5606 Lindbergh Drive, P.O. Box 19112, Omaha, NE (402)453-1196

Contact: Tom Dalzell

Dave Junior

Rick St.John

#### **Products, General:**

ANSI Standard for Roman Marble: ICPA/NAHB certified to comply with ANSI Z124.3, and all applicable city and state codes. Type 5 for cultured marble vanity tops with integral Roman Marble Series N (oval) bowl, and molded backsplash.

#### **Roman Marble Products Vanity Tops:**

Cultured marble tops shall be manufactured from dual purpose cast polyester resin, calcium carbonate, catalyst, lightweight filler and selected pigments.

**Gelcoat** shall be Neophenyl Glycol (N.P.G.) Isophthalic system with 100% N.P.G. Gelcoat thickness shall be minimum 20 mils at water impingement areas, 15 mils in other areas. U.V. stabilized.

**Catalyst** shall be Methyl Ethyl Ketone Peroxide with residual Hydrogen Peroxide content of less than 1%.

**Polyester Resin** shall be high solid content resin, minimum 65% solids, with specific gravity of 1.12 or higher.

**Calcium Carbonate** shall have specific gravity of 2.7 or greater and hardness (Moh's Scale) of 3 or greater. Particle size of dust shall be such as to optimize packing in matrix to avoid air pockets and agglomerates.

**Light weight Filler** shall be Thermolite or compatible, with a minimum of 7% filler for peak performance.

Should you have any questions please let us know. We can be reached at (402) 453-1196, (800) 347-6699, via fax at (402) 453-1496, or via E-mail at [Tdalzell@roman-marble.com](mailto:Tdalzell@roman-marble.com)

## *COUNTERSTONE SOLID SURFACE SPECIFICATION*

### *SOLID SURFACING MATERIAL- COUNTERSTONE BY ROMAN MARBLE PRODUCTS, INC.*

Solid surface material to be:

**Granite Color Series Counterstone by Roman Marble Products, Inc.** or equivalent as defined by The International Solid Surface Fabricators Association Specification, ISSFA-2-01. Solid surface material (SSM) shall consist of reacted monomers and resins, mineral fillers and pigments manufactured in sheets of specific thicknesses. SSM shall be solid, non-porous, homogeneous, hygienic, renewable, and, when applicable, may feature inconspicuous hygienic seams. SSM shall be free from conspicuous internal strengthening fibers. SSM is typically fabricated using 1/2" thick sheets that may be supported by wood or steel members, excluding a veneer type applied to a substrate. SSM must meet or exceed performance standards set forth in ISSFA -2-01.

**SOLID SURFACING MATERIAL-BOWLS (SSB)** Solid Surfacing Bowls (SSB) shall consist of reacted monomers and resins, mineral fillers and pigments. SSB shall be solid non-porous, homogeneous, hygienic, renewable, and, when applicable can be mounted to solid surface sheets featuring inconspicuous hygienic seams. SSB shall be free from conspicuous internal strengthening fibers. SSB must meet or exceed performance standards set forth in ANSI Z-124-1997 and ISSFA-2-01.

**SOLID SURFACING MATERIAL-FABRICATION** Solid Surfacing Material to be fabricated complying with the product manufacturer's most recent appropriate techniques for fabrication, installation and maintenance.

**WARRANTY** The SSM fabricator shall provide a manufacturer backed minimum 10 year warranty against defects in material, fabrication or installation.

Manufacturers of Certified Custom Marble, Onyx and Granite

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